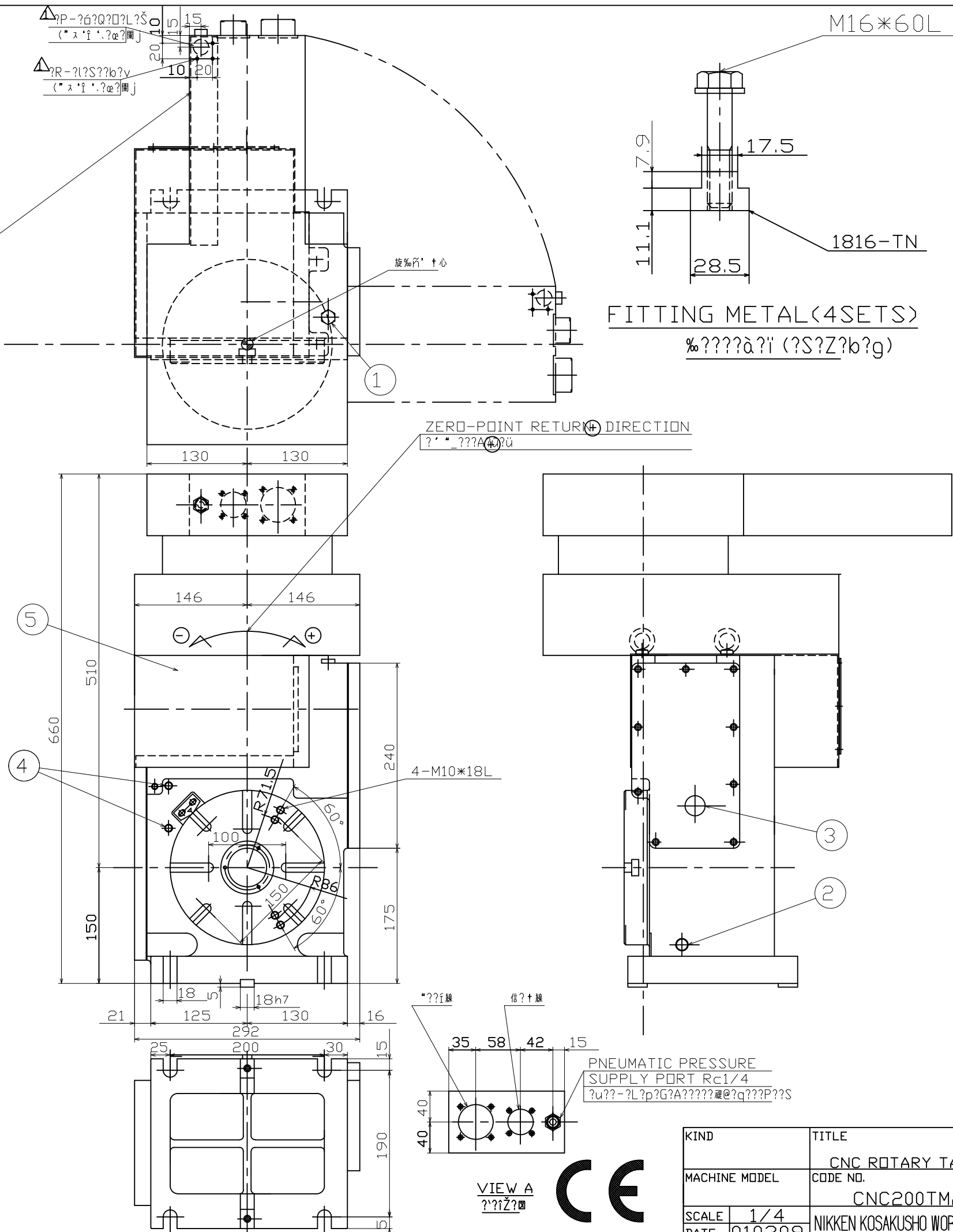
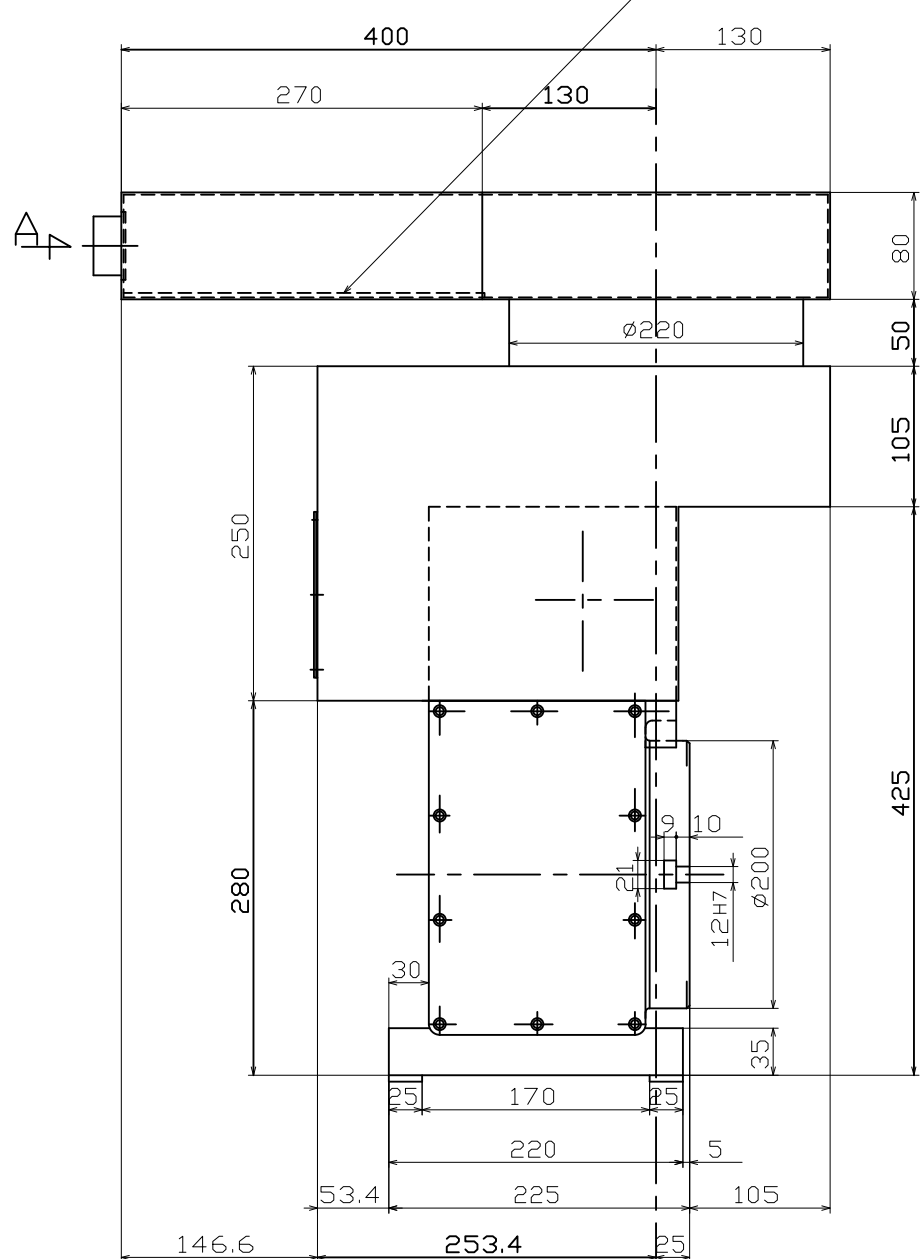
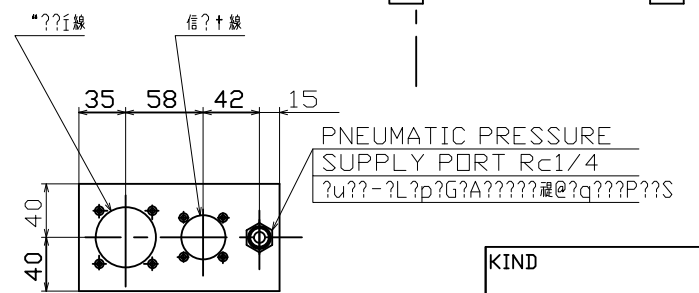


DETAIL OF CENTER BORE
?? "AL?S詳細



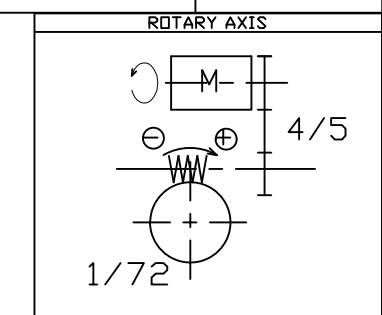
FITTING METAL (4SETS)
%????à?i (S?Z?b?g)



VIEW A
??iZ?□



DIAMETER OF TABLE ?e-?u?? ??a	??Q?Q?Q?Q?Q
DIAMETER OF SPINDLE HOLE X?S? ?n??S?a	??T?Q?g?V?Q
CENTER HEIGHT Z? ?n?C?g	?P?T?Q?Q
WIDTH OF T-SLOT ?e-?u??S?#?Q	?P?Q?g?V?+c
WIDTH OF GUIDE BLOCK ?K?C?n?u??b?N?D	?P?W??V?+c
INDEXING ACCURACY S??M?P?#?x	±20sec
CLAMPING METHOD ?u??-?L?Q?Z?	PNEUMATIC ?6??
CLAMPING TORQUE ?u??-?L?g??N	?Q?Q???+?+?+? ?P?X?U?m?+??
NET WEIGHT Z?#	?P?Q?T?#s
INERTIA AT MOTOR SHAFT ??-?ALZ?S?Z?C?N-?V??	?D. ?D?P??+?+?#E? ?-?? ?D. ?D?P??+?+?#E? ?-??
GD%/4	
SERVO MOTOR ?T-?Q?-?^	MELDAS HC102T-A42
TOTAL REDUCTION RATIO ??M? ?-#?g	1/90
ROTATION SPEED #? ? ? ? x	22.2rpm 22.2min ⁻¹
MIN INCREMENT #?#? ? ? P?E	0.001°
MAX LOAD #?#?#?#?#?#?	?P?Q?Q?Q?Q
MAX CUTTING THRUST #?#?#?#?	?U?T??+?+?+? ?U?R?V?m?+??
MAX WORK INERTIA #?#?#?#?#?#?	?P?D. ?Q??+?+?#E? ?-?? ?P. ?D??+?+?#E? ?-??
GD%/4	



† @ OIL SUPPLY PORT FOR BODY ? ? i??u??#e?l?P?Q	† D SERVO MOTOR ?T-?Q?-?^
† A DRAINPORT FOR BODY ? ? i ? r?u??#e?q??R?W	
† B OIL GAUGE FOR BODY ? ? i?P?I?C??Q-?W	
† C BACKLASH ADJUSTING BOLT ?o?b?N?#?b?V?-?#?i??g	

KIND	TITLE	CUSTOMER
MACHINE MODEL	CNC ROTARY TABLE	
SCALE	CODE NO.	DESIGNED
DATE	CNC200TMA	CHECKED
	1/4	APPROVED
	010309	西 *c ?g?{ 小?N
	NIKKEN KOSAKUSHO WORKS, LTD.	DIR-NAME CNC
		DRWG NO. TCA-29037/1